





# TRADITION FUTURE

1957 Hans-Joachim Sauer founded a tool company in Hamburg for the repair of cars and commercial vehicles. He thus laid the foundation for the already then growing tool market for hand and special tools.

As early as the 1970s, Sauer developed time-efficient solutions for complex repairs. Process and material optimisation, time and cost savings have always been important pillars of the SAUER philosophy. Over the years, SAUER distinguished itself as the specialist for automotive repairs.

By the end of the 1990s, the company had built up a very large customer base nationally. But SAUER was also successful internationally, with around 12,000 high-quality products already on the market at that time.

PKW TRANSPORTER NFZ AGRICULTURE INDUSTRY

TRADITION AND FUTURE PAGE 02 - 03 SAUER PAST & PRESENT **INNOVATIVE DEVELOPMENT** THE MATERIAL CONVINCING PACKAGING CONCEPT INTERESTED? HERE YOU WILL FIND EXACTLY WHAT YOU ARE LOOKING FOR

WORKSHOP TR

PRES

PRESSU



#### **ABOUT US**



#### ASSORTMENT

| OLLEYS / MODULE INSERTS |
|-------------------------|
| BASIC SETS              |
| GEARBOX / CLUTCH        |
| WHEEL BEARINGS          |
| JOINT TOOLS             |
| RUBBER BEARING TOOL     |
| TRANSMISSION            |
| HYDRAULIC TOOL          |
| MANUAL TOOL             |
| S FRAME / PRESS BRACKET |
| SPINDLES / NUTS         |
| RE AND SUPPORT SLEEVES  |
| ADAPTERS                |
| ACCESSORIES             |
|                         |





# A STORY OF SUCCESS



At SAUER, the focus has always been on professional and competent production and competent manufacturing. Even for individual components which are not "Made in Germany", care is taken to ensure that the quality always quality always meets German standards. Thus, the high-quality, visually appealing and, above all, in use visually appealing and, above all, practical in practical product range.

#### THIS IS WHAT WE STAND FOR GERMAN QUALITY STANDARDS

Even today, almost all products are manufactured in Germany. And proven German quality standards are still required and met even for the few components not produced in Germany.

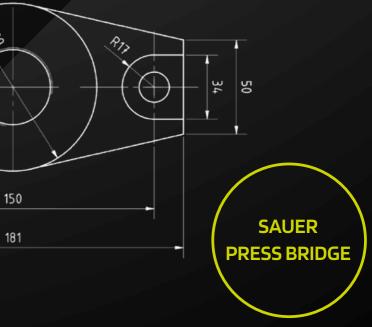


# SAUER today...

In 2015, the hand and special tool specialist SW-Stahl GmbH took over the SAUER brand rights. Since then, an experienced team of technicians, automotive experts and an accomplished sales and marketing team have been developing a concept to successfully re-establish SAUER in the tool market. To this end, many creative ideas were implemented, improved tool versions were developed and new, problem-solving products were devised. The result is a comprehensive range of intelligent special tools that offers the optimum solution for every possible application. With the focus on quality and functionality, the basic idea of the "old" SAUER is taken up and continued. SAUER products are modular in design, function across all brands and are permanently adapted to the latest technical developments in the automotive market. In this way, investments for the workshop can be reduced.

The SAUER team is the ideal partner when it comes to solving specific repair issues. The experienced technical staff are familiar with the daily problems in the workshop and work continuously on the development and optimisation of intelligent special tools.







# ENGINEERING INNOVATIVE TECHNICAL DEVELOPMENTS

IN ADDITION TO THE NEW, APPEALING AND MODERN PRODUCT DESIGN, SAUER IS REVOLUTIONISING THE SPECIAL TOOLS WITH MANY OTHER ADVANTA-GES THAT WILL CONVINCE THE CUSTOMER.







# THE MATERIAL

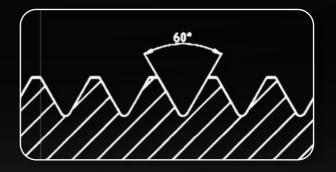
When working on motor vehicles or commercial vehicles, the tools are often subjected to high loads and stresses. SAUER is taking its tools to a new material level to make their use even better and safer. The use of hardened and tempered 42CrMo4 steel sets new standards. The very good toughness at a given tensile strength far exceeds

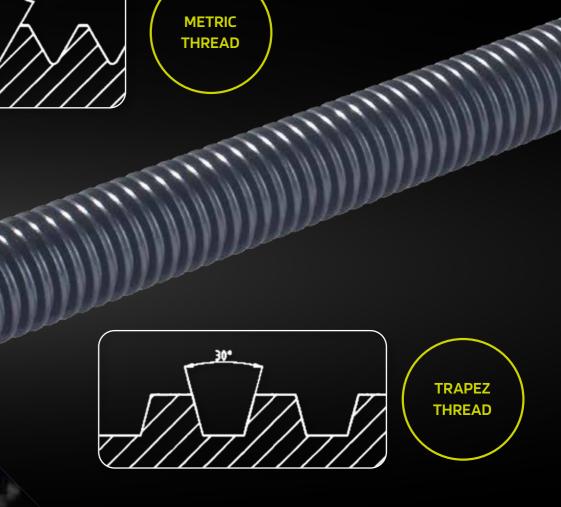
the properties of the the properties of the normally used industrial steel.

industrial steel normally used. 42CrMo4 has a very high load limit and the property that it constricts before breaking. This means that incorrect use or excessive loading of the tools can be detected visually before any danger arises from the material breaking or splintering.

# MANUALLY **OPERATED SPINDLES**

In addition to the high-strength material, the new manually operated SAUER spindles have another decisive feature: they are equipped with an ISO trapezoidal thread in accordance with DIN103. This thread can absorb and transmit large forces in the axial direction because the threads are designed in the form of an isosceles trapezoid. This significantly increases the strength of the threads compared to conventional metric threads. The production of the thread







also increases the maximum load limit, because the thread of the SAUER spindles is rolled and not cut. This additional cold forming increases the strength of the material enormously. The combination of optimised material and improved design and production methods makes SAUER spindles ideal for use with very high loads and requirements.



# **PRESS FRAMEWORK**

**SSAUER** 

42Cr

Mo4

Steel

130 mm

Extremely resilient, flexible and compatible – that's the new SAUER press frame. It consists of two interchangeable pressing bridges and threaded rods. This means that the right frame can be used flexibly for every possible application. The length of the threaded rods (short, medium, long) and the mounts of the press bridges (open and closed) can be variably selected. This makes it possible to adapt to almost all hydraulic cylinders and pressure/support sleeves commonly available on the market. The frame also offers a wider working range of 130 mm to press out large diameter rubber bearings.

diameter. Thanks to the use of 42CrMo4, the SAUER press frame can withstand maximum loads of 18 tonnes. The new SAUER press frame is indispensable in every workshop due to its extreme load capacity and great flexibility and compatibility.

Interchangeable connecting rods

Connecting rods in 200 mm, 300 mm and 400 mm length

Connecting rods with spanner sockets for secure screw connection

Recessed, protected nuts

Trapezoidal flanges for better force distribution

With Sauer magnet system for secure hold of the compression sleeves

MAGNET

**SYSTEMS** 



### NEODYM MAGNET SIMPLY HOLDS!

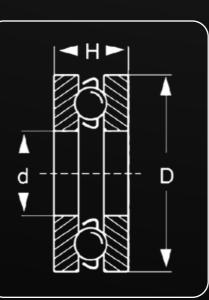


Simple handling is of fundamental importance in a workshop. When working with press frames and the like, various parts (pressure pieces etc.) have to be put together. This can sometimes be difficult and require the use of both hands. Many SAUER special tools are therefore equipped with magnet systems. Glued-in neodymium magnets do this work and hold the tool together. Neodymium magnets (neodymium-iron-boron) are among the strongest permanent magnets in the world and ensure a secure hold.



# **AXIAL BALL BEARING**

The axial ball bearings used by SAUER are also technically mature and suitable for professional use. Ball bearings are used to ensure friction-free rotation when manually pressing with spindle and nut. The SAUER thrust nuts press directly onto the SAUER bearing adapters on both sides of the spindle, ensuring uniform, low-friction pressing. The SAUER axial ball bearings are completely enclosed by the bearing adapter, preventing the bearing shells from bursting due to particularly high forces. The ball bearing has no radial room for manoeuvre, cannot be pressed apart and therefore enables perfect rotation even under very high loads.



Easy to handle. That is the requirement for the SAUER cylinder holder. Thanks to its innovative design, the SAUER cylinder holder offers the user complete freedom of use. It is fastened with a separate screw in the adapter plates and in the press bridges. The SAUER hydraulic cylinder is screwed in and held via the adapter plate / press bridge. This means that no clamping force or other external force acts on the cylinder; nothing is screwed onto it that would interfere with other work. The cylinder can be fitted and removed quickly. Competition cylinders can also be combined with this cylinder holder using appropriate adapters.

# SIMPLE SAFE HANDS FREE UNIVERSAL APPLICABLE



# **CYLINDER HOLDER**



# ACONVINCING PACKAGING CONCEPT – WITH A MODULAR SYSTEM

In addition to the fresh and modern combination of grey and the new SAUER green, the well thought-out packaging concept of the boxes and cases is particularly impressive and clearly stands out from the boxes commonly available on the market. All boxes and cases are compatible and fit into the SAUER workshop trolley like a modular system. Each drawer and case has a fixed 3/3 size.

This means that a comprehensive set of pressure pieces, including customised foam inserts, for example, fits into the SAUER workshop trolley. The boxes have the sizes 2/3, 1/3 and 1/6, so that they can be combined to fill a drawer. This means that the required tools can be stored individually in the mobile SAUER workshop trolley.

Foam inserts adapted to workshop trolley size Assortments can be customised The right tool - always to hand 









Compatible with SW-Stahl and SAUER workshop trolleys



# **INTERESTED?** THEN GET STARTED RIGHT AWAY!

#### **TOOL DATABASE**

Our online database TOOL-IS gives you access to a constantly growing information platform that provides you with comprehensive information on our product range.

#### **TECHNICAL DETAILS**

In TOOL-IS you will find even more technical details than those given in the catalogue, as well as product and application images and instruction manuals for products requiring explanation.

#### PRODUCT RANGES/ SPARE PARTS LISTS/ ACCESSORIES

TOOL-IS gives you direct access to the spare parts lists for product ranges, as well as to optional accessories or set articles containing the current product.

Use the various access options to either get an overview of our product range or to find specific tools that are of interest to you.



### www.tool-is.com



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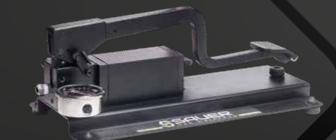
# OUR ASSORT-MENT



**SAUER TOOL** TROLLEY Art. 80150000

> SAUER INTERNAL BE-**ARING RING REMOVAL** SET, 40-61 MM Art. 81231300

**SAUER ALUMINIUM HYDRAULIC FOOT** PUMP, 700 BAR Art. 80210100



SAUER PERFORA-**TED DISC** Art. 80220301

SAUR





#### SAUER PRESSURE PLATE, MODEL 1

SAVER



# WORKSHOP TROLLEY / MODULAR INSERTS



Subject to technical changes, printing and typesetting errors. While stocks last. More information at www.tool-is.com



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#### SAUER MOBILE TOOL CHEST WITH BASIC TOOL KIT

This set variant contains all the necessary tools for mechanical work on axial components. It includes the following inserts:

80 1 50300 SAUER Drive spindle and nuts for mechanical work

- 80150400 SAUER Wheel bearing tool set for conventional wheel bearings, Ø 60–90 mm
- 80 1 50700 SAUER Thrust sleeve set, 30 mm, Ø 30–90 mm
- 80 1 50800 SAUER Support sleeve set, 100/120 mm, Ø38–98 mm



DESCRIPTION SAUER Mobile tool chest with basic tool kit ARTICLE 80155000

#### SAUER MOBILE TOOL CHEST WITH TOOL KIT MANUALLY AND HYDRAULIC DRIVE

Compared to the basic variant, the article 80 1 55100 includes additional feed rods and pressure spindles for use in the SAUER hydraulic cylinder and another tool insert with the SAUER press frame. Includes the following inserts:

- 80150200 SAUER Drive spindles and nuts for mechanical and hydraulic tasks
- 80 150400 SAUER Wheel bearing tool set for conventional wheel bearings, Ø 60–90 mm
- 80150600 SAUER Closed press frame
- 80 1 50700 SAUER Thrust sleeve set, 30 mm, Ø 30–90 mm
- 80 1 50800 SAUER Support sleeve set, 100/120 mm, Ø 38–98 mm



#### SAUER MOBILE TOOL CHEST WITH TOOL KIT INCL. HYDRAULIC CYLINDER AND FOOT PUMP

In combination with the extremely light SAUER hydraulic cylinder and the hydraulic foot pump, this set is optimal for most tasks on axial components.

Includes the following inserts:

- 80 1 50200 SAUER Drive spindles and nuts for mechanical and hydraulic tasks
- 80 150400 SAUER Wheel bearing tool set for conventional wheel bearings, Ø 60–90 mm
- 80 1 50 600 SAUER Closed press frame
- 80 1 50700 SAUER Thrust sleeve set, 30 mm, Ø 30–90 mm
- 80 1 50800 SAUER Support sleeve set, 100/120 mm, Ø 38–98 mm
- 80 1 50 900 SAUER Hydraulic cylinder
- 80 1 51000 SAUER Hydraulic foot pump

DESCRIPTION

SAUER MOBILE TOOL CHEST WITH TOOL KIT, EQUIPPED, 207-PIECE

SAUER Mobile tool chest with tool kit incl. hydraulic cylinder and foot pump

The basic variant has been expanded with a C-shaped pressing clamp, the patented SAUER cylinder holder, a 5 kg slide hammer, and a tool set for disassembling wheel hubs and drive shafts. Includes the following inserts:

- 80 150100 SAUER Drive spindles and nuts for mechanical and hydraulic tasks incl. slide hammer
- 80 1 50 400 SAUER Wheel bearing tool set for conventional wheel bearings, Ø 60-<u>90 mm</u>
- 80 1 50 500 SAUER Pressing clamp plus cylinder holder
- 80 1 50600 SAUER Closed press frame
- 80 150700 SAUER Thrust sleeve set, 30 mm, Ø 30-90 mm
- 80 1 50800 SAUER Support sleeve set, 100/120 mm, Ø 38-98 mm
- 80 1 50 900 SAUER Hydraulic cylinder
- 80 1 51000 SAUER Hydraulic foot pump
- 80 1 51100 SAUER Wheel hub tool set

DESCRIPTION DESCRIPTION ARTICLE SAUER Mobile tool chest with tool kit, equipped, 207-piece 80155100 SAUER Mobile tool chest with tool kit manually and hydraulic drive









#### SAUER WORKSHOP MOBILE TOOL CHEST, EMPTY

SAUER workshop mobile tool chest, empty. SAUER workshop mobile tool chest with 5 drawers.

- Drawers Full extension, ball bearing
- Soft-Close indent on each drawer
- Central lockable
- With 40 mm multiplex workbench
- Plastic edge protection
- Incl. waste bin and spray can holder
- 2 castors, 2 wheels outside

#### Workshop mobile tool chest dimensions:

- LxWxH: 1010 x 520 x 1045 mm
- Weight: 89 kg

Internal dimensions of drawers Width: 815 mm Depth: 395 mm Height 1st - 3rd drawer: 110 mm Height 4th and 5th drawer: 175 mm Drawer Capacity: Per drawer 50 kg Total 300 kg



ARTICLE 80150000

| DESCRIPTION                             |  |
|---|--|
| SAUER Workshop mobile tool chest, empty |  |

#### **SAUER TOOL INSERT, 51-PIECE**

equipped insert, drive with percussion hammer.



| Sauer Tool insert, 51-piece | 80150100 |
|-----------------------------|----------|
| DESCRIPTION                 | ARTICLE  |
|                             |          |
|                             |          |
|                             |          |
|                             |          |
|                             |          |
|                             |          |
|                             |          |

#### SAUER TOOL INSERT

equipped insert, drive without percussion hammer

#### DESCRIPTION Sauer Tool insert

#### SAUER TOOL INSERT

equipped insert, drive without percussion hammer

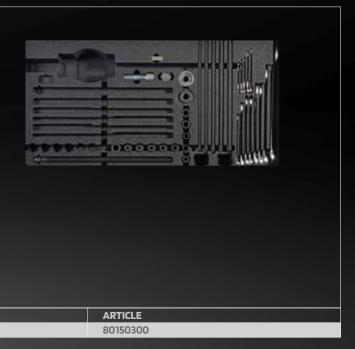


Sauer Tool insert, 31-piece





ARTICLE 80150200



















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#### SAUER ALUMINIUM HYDRAULIC CYLINDER, 20 T

High-performance hydraulic cylinder with a max. pressing force of 20 tonnes. The hydraulic cylinder is made of steel and aluminium, and currently lightest hydraulic cylinder on the market at 3.4 kg. Description:

#### Hollow piston cylinder with quick coupling and aluminium thread protector

- Maximum force: 20 t
- Socket for threaded spindle: M20 × 2.5
- Screw thread on pressure side: 2 1/4" 14 UNS
- Screw thread on tensioning side: M42 × 2.0
- Stroke: 50 mm
- Weight: 3.4 kg
- Dimensions: Ø 89 mm × 160 mm



| DESCRIPTION                              |  |  |
|--|--|--|
| SAUER Aluminium hydraulic cylinder, 20 t |  |  |

#### SAUER DRIVE SET, HYDRAULIC, 13-PIECE

This basic set is used as a hydraulic drive for almost all tensioning and press work on wheel bearings, drive shafts, rubber bearings and supporting joints. In combination with the Sauer press frames or the Sauer pressure pieces, this set is a must for any workshop.



DESCRIPTION SAUER drive set, hydraulic, 13-piece ARTICLE 80220033

ARTICLE

80210000

#### SAUER BASIC SET WITH PRESS FRAME, 5-PIECE

With universal press frame in closed design and 20 t hydraulic cylinder. Designed to fit universal pressure and support sleeves with 30 mm connectors.



#### SAUER PRESS FRAME, CLOSED DESIGN, 2-PIECE Sturdy press frame in closed design made of high-strength tempered steel. The enclosed threaded sleeve is designed for pressure pieces with ø 30 mm mounts and equipped with the Sauer magnet system. The height can be easily adjusted using the threaded sleeve. **Description:** Internal width: 130 mm Internal length: 300 mm Socket thread 1: 2 1/4" - 14 UNS Socket thread 2: M42 × 2.0 Max. load: 17 tonnes Weight: 5.5 kg ARTICLE DESCRIPTION 80220047

SAUER Press frame, closed design, 2-piece

#### SAUER BASIC SET WITH PRESS FRAME

With press frame for vehicle pressure and support sleeves and 20 t hydraulic cylinder.

DESCRIPTION SAUER Basic Set with Press Frame

#### SAUER PRESS FRAME, OPEN DESIGN

Sturdy press frame in an open design to accommodate pressure and sup-port sleeve sets for vehicles. Both the frame and the adapter ring supplied are equipped with the Sauer magnetic system. Fast, maintenance-free holding of the pressure pieces is thereby guaranteed. Description: Internal width: 130 mm Internal length: 300 mm Socket thread 1: 21/4" – 14 UNS Socket thread 2: Open socket with adapter ring Max. load: 17 tonnes Weight: 5.3 kg

DESCRIPTION SAUER Press Frame, Open Design













#### SAUER PRESSURE AND SUPPORT SLEEVE SET



#### SAUER PRESSURE AND SUPPORT SLEEVE SET, MANUAL

Universal pressure and support sleeve set with internal diameters of 22 to 68 mm and lengths of 40 mm and 100 mm, incl. manual pressure spindle, socket adapter, and press frame.

#### SAUER DRIVE SET, MANUAL

SAUER Pressure and Support Sleeve Set, Manual

DESCRIPTION



ARTICLE

81231600

#### SAUER PRESSURE AND SUPPORT SLEEVE SET WITH PRESS FRAME

Universal pressure and support sleeve set with internal diameters of 22 to 68 mm and lengths of 40 mm and 100 mm. Without drive.



#### **BASIC SET PRESS FRAME CLOSED WITHOUT HYDRAULIC CYLINDER**

SAUER Press Frame, Closed Design Sturdy press frame in closed design made of high-strength tempered steel. The enclosed threaded sleeve is designed for pressure pieces with ø 30 mm mounts and equipped with the Sauer magnet system. The height can be easily adjusted using the threaded sleeve. Incl. pressure mandrel short, 25 mm. Description: Internal width: 130 mm Internal length: 300 mm Socket thread 1: 2 1/4" – 14 UNS Socket thread 2: M42 × 2.0 Max. load: 17 tonnes Weight: 5.5 kg

DESCRIPTION

Basic set Press frame closed without hydraulic cylinder

#### **SAUER CYLINDER HOLDER, 9-TEILIG**

This cylinder holder made of aluminium can be deployed rapidly and is highly flexible. The Sauer adapter plates and/or press frames are fitted with an additional holder, which can be guickly and easily inserted into the holding device of the cylinder holder and locked in place. The holding device can be rotated and fixed in place in any position with a locking handle. The cylinder holder may be mounted on any standard transmission jack with a ø 30 mm piston rod. Adapters for transmission jacks with ø 25 mm and ø 36 mm piston rods can be added at any time.

The scope of delivery of the set also includes screw-on holders for Sauer press frames and adapter plates, as well as a socket for transmission jacks with a piston rod diameter of 30 mm. The provided foam insert ensures damage-free storage.

DESCRIPTION SAUER Cylinder holder, 9-teilig











#### SAUER PRESSING CLAMP SET, 7-PIECE

The Sauer pressing clamp is designed for work directly on the vehicle and can be operated both manually and hydraulically. Description:

- Internal length: 230 mm
- Socket thread 1: M42 × 2.0
- Socket thread 2: M42 × 2.0
- Max. load: 12 tonnes
- Weight: 6.6 kg



DESCRIPTION SAUER Pressing clamp set, 7-piece

81230300

#### SAUER DRIVE SET. MANUAL

This basic set contains almost all components for manual tensioning and pressing work on wheel bearings, drive shafts, rubber bearings and supporting joints. The trapezoid thread used ensures long-term durability even under the highest loads. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets, press frames, and pressing clamps.

DESCRIPTION SAUER Drive Set, manual

DESCRIPTION

#### ARTICLE 81231400



#### SAUER DRIVE SET FOR MANUAL TENSIONING AND PRESSING

This drive set is designed for the manual changing of wheel bearings and supporting joints, as well as for pressing out drive shafts. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets.

SAUER Drive Set for Manual Tensioning and Pressing



#### SAUER PRESSURE AND SUPPORT SLEEVE SET, 18 – 78 MM, 54-PIECE

Universal pressure and support sleeve set with internal diameters of 18 to 78 mm and lengths of 40 mm, 100 mm, and 120 mm. Ideal for removing and installing rubber bearings and supporting joints. Contents:

- Pressure and support sleeves, ø 18-78 mm, length 40 mm
- Pressure and support sleeves, ø 26-70 mm, length 100 mm
- Pressure/support sleeves ø 72-78 mm, length 120 mm

#### DESCRIPTION

SAUER Pressure and Support Sleeve Set, 18 - 78 mm, 54-piece

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 72–108 MM

Universal pressure and support sleeve set with internal diameters of 72 to 108 mm and lengths of 40 mm, 120 mm, and 150 mm. Ideal for removing and installing rubber bearings and wheel bearings.

#### 30-piece Contents:

- Pressure/support sleeves ø 72–100 mm, length 40 mm
- Pressure/support sleeves ø 80–100 mm, length 120 mm
- Pressure/support sleeves ø 102–108 mm, length 150 mm

#### DESCRIPTION

SAUER Pressure and Support Sleeve Set, ø 72–108 mm

#### SAUER PRESSURE AND SUPPORT SLEEVE SET. Ø 102–120 MM

Universal pressure and support sleeve set with internal diameters of 102 to 120 mm and lengths of 40 mm and 150 mm. Ideal for commercial vehicles.

12-piece

Contents:

Pressure/support sleeves ø 102–112 mm, length 40 mm

Pressure/support sleeves ø 110–120 mm, length 150 mm

DESCRIPTION

SAUER Pressure and Support Sleeve Set, ø 102–120 mm

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 30-68 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints. 20-piece Contents:

Pressure and support sleeves, ø 30–68 mm, length 100 mm

DESCRIPTION SAUER Pressure and Support Sleeve Set, ø 30–68 mm













# TRANSMISSION / COUPLING



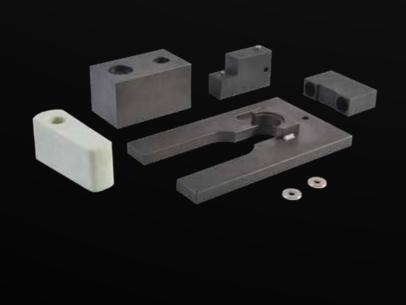
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#### SAUER TOOL KIT FOR VAG DOUBLE BEARING, 7-PIECE

This tool set is made to remove double bearings in a VAG 5-speed and 6-speed manual gearbox (02T, 02U, 0AF, 0AG, 0AJ, 0DF and 0DQ). The kit contains all tools to remove and install the double bearing and the drive and output shaft in the gearbox. Fits Audi, Seat, Skoda and VW. Used equivalent to the following OE numbers:

- Pressure pad for double bearing, T10080
- Pressure pad for gear shafts, T10081
- Supporting block for gear shafts, T10083
- Shim, T10083/1
- Support plate, T10084A
- Pressure pad for gear shafts, T10085



ARTICLE

ARTICLE

81231800

81231900

DESCRIPTION SAUER Tool kit for VAG double bearing, 7-piece

#### SAUER PRESSURE PLATE, MODEL 1

for mounting or dismantling of bearings, pinions or CV joints during repair work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions:

- 200 x 150 x 14 mm
- Radii: ø 32, 38, 50, 61

Used equivalent to OEM number VW401.



#### SAUER PRESSURE PLATE, MODEL 2 for mounting or dismantling of bearings, pinions or CV joints during repair

work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions:

200 x 150 x 14 mm

SAUER pressure plate, model 1

DESCRIPTION

Radii: ø 31. 50. 56. 83

Used equivalent to OE number VW402.

DESCRIPTION SAUER pressure plate, model 2 SAUER DRIVE SET, HYDRAULIC, 13-PIECE

This basic set is used as a hydraulic drive for almost all tensioning and press work on wheel bearings, drive shafts, rubber bearings and supporting joints. In combination with the Sauer press frames or the Sauer pressure pieces, this set is a must for any workshop.

| DESCRIPTION                          |  |
|--------------------------------------|--|
| SAUER drive set, hydraulic, 13-piece |  |
|                                      |  |

#### SAUER BASIC SET WITH PRESS FRAME, 5-PIECE

With universal press frame in closed design and 20 t hydraulic cylinder. Designed to fit universal pressure and support sleeves with 30 mm connectors.

DESCRIPTION

SAUER Basic set with press frame, 5-piece

#### SAUER BASIC SET WITH PRESS FRAME

With press frame for vehicle pressure and support sleeves and 20 t hydraulic cylinder.

DESCRIPTION SAUER Basic Set with Press Frame

Universal pressure and support sleeve set with internal diameters of 18 to 78 mm and lengths of 40 mm, 100 mm, and 120 mm. Ideal for removing and installing rubber bearings and supporting joints. Contents:

- Pressure and support sleeves, ø 18-78 mm, length 40 mm
- Pressure and support sleeves, ø 26-70 mm, length 100 mm
- Pressure/support sleeves ø 72-78 mm, length 120 mm

#### DESCRIPTION

SAUER Pressure and Support Sleeve Set, 18 – 78 mm, 54-piece





80220033









#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 72-108 MM Universal pressure and support sleeve set with internal diameters of 72 to 108 mm and lengths of 40 mm, 120 mm, and 150 mm. Ideal for removing and installing rubber bearings and wheel bearings. 30-piece Contents: Pressure/support sleeves ø 72–100 mm, length 40 mm Pressure/support sleeves ø 80–100 mm, length 120 mm Pressure/support sleeves ø 102–108 mm, length 150 mm DESCRIPTION

SAUER Pressure and Support Sleeve Set, ø 72–108 mm

ARTICLE 81230000

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 102–120 MM

Universal pressure and support sleeve set with internal diameters of 102 to 120 mm and lengths of 40 mm and 150 mm. Ideal for commercial vehicles. 12-piece Contents:

- Pressure/support sleeves ø 102–112 mm, length 40 mm
- Pressure/support sleeves ø 110–120 mm, length 150 mm



DESCRIPTION SAUER Pressure and Support Sleeve Set, ø 102–120 mm ARTICLE 81230100

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 22-60 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints. 20-piece **Contents:** 

- Pressure and support sleeves, ø 22–60 mm, length 40 mm

DESCRIPTION SAUER Pressure and Support Sleeve Set, ø 22–60 mm ARTICLE 81230800

#### SAUER PRESSURE AND SUPPORT SLEEVE SET. Ø 22-82 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints. 31-piece **Contents:** Pressure and support sleeves, ø 22–82 mm, length 40 mm



| DESCRIPTION                                       |  |
|---|--|
| SAUER Pressure and Support Sleeve Set, ø 22–82 mm |  |

. . .

ARTICLE 81231200

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 30-68 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints. 20-piece Contents: Pressure and support sleeves, ø 30–68 mm, length 100 mm

| DESCRIPTION                                   |       |
|---|-------|
| SAUER Pressure and Support Sleeve Set, ø 30–6 | 58 mm |

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, 30–90 MM, 31-PIECE

Comprehensive universal set for removing and installing rubber bearings and supporting joints. Contents:

- Pressure and support sleeves, ø 30-70 mm, length 100 mm
- Pressure and support sleeves, ø 72-90 mm, length 120 mm

#### DESCRIPTION

SAUER Pressure and support sleeve set, 30–90 mm, 31-piece

#### SAUER PRESSING CLAMP SET, 7-PIECE

The Sauer pressing clamp is designed for work directly on the vehicle and can be operated both manually and hydraulically. Description:

- Internal length: 230 mm
- Socket thread 1: M42 × 2.0
- Socket thread 2: M42 × 2.0
- Max. load: 12 tonnes
- Weight: 6.6 kg

DESCRIPTION

DESCRIPTION

SAUER Drive Set, manual

SAUER Pressing clamp set, 7-piece

#### SAUER DRIVE SET, MANUAL

This basic set contains almost all components for manual tensioning and pressing work on wheel bearings, drive shafts, rubber bearings and supporting joints. The trapezoid thread used ensures long-term durability even under the highest loads. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets, press frames, and pressing clamps.

| 40   SAUERCATALOG   2024 | Subject to technical changes, printing and typesetting errors. While stocks last. More information at www.tool-is.co |
|--------------------------|--|
|--------------------------|--|







| ARTICLE  |  |
|----------|--|
| 81231100 |  |
|          |  |
|          |  |







#### **SEPARATING TIP, 3,8 MM**

This driv for axle pressu

| ive set is designed for the manual changing of rubber bea<br>e suspension parts. Naturally, the set perfectly matches th<br>re and support sleeve sets. |          |
|---|----------|
|   |          |
| IPTION  | ARTICLE  |
| iting tip, 3,8 mm   | 81231500 |

Separating tip 3.8 mr

SAUER ALUMINIUM HYDRAULIC FOOT PUMP, 700 BAR

Small but powerful aluminium foot pump for operating the Sauer hydraulic cylinder incl. pressure gauge and high-pressure hydraulic hose. The low weight makes the pump very handy. Unlike with hand pumps, it leaves both hands free to operate the tool or cylinder. Description:

- Aluminium hydraulic foot pump
- Incl. glycerine-filled pressure gauge
- Incl. high-pressure hydraulic hose with quick coupling, 2.50 metres
- Max. pressure: 700 bar
- Weight: 5.5 kg

DESCRI

Dimensions without hose: 400 × 200 × 150 mm (L × W × H)



ARTICLE

80210100

| DES | CRIPTION                                   |  |
|-----|--|--|
| SAU | JER Aluminium Hydraulic Foot Pump, 700 bar |  |

#### SAUER INTERNAL BEARING RING REMOVAL SET, 40-61 MM

Ideal for removing bearing rings that lie flat, which often remain on the

hub when removing wheel bearings.

Universal; for all vehicle types and internal bearing rings with an internal diameter of 35 - 55 mm.

Jaw width: 40 - 61 mm



BEARING TO



### PAGE 42 - 51



#### SAUER PRESSURE AND SUPPORT SLEEVE SET, 30–90 MM, 31-PIECE

Comprehensive universal set for removing and installing rubber bearings and supporting joints. Contents:

- Pressure and support sleeves, ø 30-70 mm, length 100 mm
- Pressure and support sleeves, ø 72-90 mm, length 120 mm



| DESCRIPTION   | ARTICLE  |
|---|----------|
| SAUER Pressure and support sleeve set, 30–90 mm, 31-piece | 81231100 |
|   |          |

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 22-60 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints.

20-piece

Contents:

Pressure and support sleeves, ø 22–60 mm, length 40 mm



| DESCRIPTION                                       | ARTICLE  |
|---|----------|
| SAUER Pressure and Support Sleeve Set, ø 22–60 mm | 81230800 |

#### SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 22-82 MM

| Comprehensive universal set for removing and installing rubber bearings<br>and supporting joints.<br>31-piece<br><b>Contents:</b> |          |
|---|----------|
| Pressure and support sleeves, ø 22–82 mm, length 40 mm  |          |
| DESCRIPTION   | ARTICLE  |
| SAUER Pressure and Support Sleeve Set, ø 22–82 mm   | 81231200 |

#### SAUER TOOL KIT FOR WHEEL HUBS, 23-PIECE

This tool set is made to remove wheel hubs. The included tension bolts cover the most common vehicle models with a bolt circle of 90 - 130 mm. The massive slide hammer with a 5 kg impact weight reliably removes the wheel hub. The foam insert offers additional space to add more tools to / repair wheel hubs and CV joints. Content:

- 4 nuts M14 with flange
- Slide hammer with a 5 kg impact weight and adapter to 2-1/4" 14 UNS
- Tension disc for bolt circles of 90 130 mm, internal thread 2-1/4" 14 UNS
- Tension bolts with external thread, 4pcs per size: M12x1,50 / M14x1,25 / M14x1,50

DESCRIPTION

SAUER Tool kit for wheel hubs, 23-piece

#### SAUER TOOL KIT FOR DRIVE SHAFTS AND WHEEL HUBS, 39-PIECE

This tool set is made to remove fixed or glued drive shafts as well as wheel hubs. The tool set can be upgraded with optionally available manual or hvdraulic drives. Content:

- Pressure mandrel 100 mm
- 4 nuts M14 with flange
- Tension disc for bolt circles of 90 130 mm, internal thread 2-1/4" 14 UNS
- Tension bolts with external thread, 4pcs per size: M12x1,25 / M12x1,50 / M14x1,25 / M14x1,50
- Tension bolts with internal thread, 4pcs per size: M12x1,25 / M12x1,50 / M14x1,50 / M16x1,50
- Extension adapter for working with Sauer hydraulic cylinder

DESCRIPTION

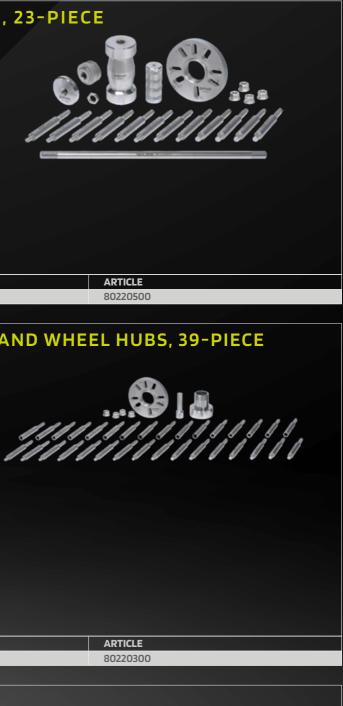
#### SAUER Tool kit for drive shafts and wheel hubs, 39-piece

#### SAUER PERFORATED DISC

for vehicles with 3-, 4-, 5- or 6-hole hubs and a bolt circle of 90 – 130 mm. Inside thread 2 1/4" – 14 UNS.

| DESCRIPTION           |   |
|-----------------------|---|
|                       | - |
| SAUER Perforated Disc |   |
| SAUER Perforated Disc |   |











| DESCRIPTION                             | ARTICLE  |
|---|----------|
| SAUER Tension Bolt with internal thread | 80220310 |
| SAUER Tension Bolt with internal thread | 80220311 |
| SAUER Tension Bolt with internal thread | 80220312 |
| SAUER Tension Bolt with internal thread | 80220313 |
| SAUER Tension Bolt with internal thread | 80220314 |
| SAUER Tension Bolt with internal thread | 80220315 |
| SAUER Tension Bolt with internal thread | 80220316 |

#### SAUER SLIDE HAMMER WITH ADAPTER

| he Sauer slide hammer is universally applicable and with the 5 kg heavy  |
|--|
| npact weight optimally suited to take off wheel hubs.                    |
| he impact bar has a M20 thread and can be adapted to the usual thread    |
| ize 2-1/4" - 14 UNS with an enclosed adapter.                            |
| he foam insert offers additional space to add more tools to repair wheel |
| ubs and CV joints.   |
|  |
|  |

| SAUER Slide hammer with adapter   |
|---|
|   |
| SAUER INTERNAL BEARING RING RE  |
| Ideal for removing bearing rings that lie flat, which often remain on the<br>hub when removing wheel bearings.<br>Universal; for all vehicle types and internal bearing rings with an internal<br>diameter of 35 - 55 mm. |
| Jaw width: 40 - 61 mm   |
|   |
|   |
|   |
| DESCRIPTION   |
| SAUER Internal Bearing Ring Removal Set, 40–61 mm   |
|   |
| SAUER RING SANNER Ø 58,9 MM   |
|   |
|   |

DESCRIPTION

| DESCRIPTION                   |
|-------------------------------|
| SAUER Ring Spanner ø 58.9 mm  |
| SAUER Ring Spanner ø 82.7 mm  |
|                               |
| SAUER PRESSURE SPINDLE WITH C |
|                               |

DESCRIPTION SAUER Pressure Spindle with Cone, M20 × 1.5







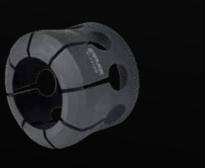






### SAUER REMOVER HOUSING ARTICLE DESCRIPTION 81231304 SAUER Remover Housing

#### SAUER REMOVER SOCKET Ø 40-45 MM



| DESCRIPTION                     | ARTICLE  |
|---------------------------------|----------|
| SAUER Remover Socket ø 40–45 mm | 81231305 |
| SAUER Remover Socket ø 45–51 mm | 81231306 |
| SAUER Remover Socket ø 50–55 mm | 81231307 |
| SAUER Remover Socket ø 55–61 mm | 81231308 |

#### SAUER PRESSURE PLATE, MODEL 1

for mounting or dismantling of bearings, pinions or CV joints during repair work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions:

- 200 x 150 x 14 mm
- Radii: ø 32, 38, 50, 61

SAUER pressure plate, model 1

DESCRIPTION

Used equivalent to OEM number VW401.





| SAUER RECEIVING RING<br>for screwing into SAUER supporting sleeve 81 2 00108 and receiving<br>hydraulic or manual tools during work on wheel bearings. |
|--|
| External thread: M92 x 1.5   |
| Internal thread: M42 × 2   |
| Ball bearing for manual shaft  |
|  |
|  |
| DESCRIPTION  |
| SAUER Receiving Ring   |

#### SAUER SUPPORTING RING, 70 MM

for screwing into SAUER supporting sleeve 81 2 00108. The supporting ring reduces the diameter to the given size.

| DESCRIPTION                  |  |
|------------------------------|--|
| SAUER Supporting Ring, 70 mm |  |
| SAUER Supporting Ring, 75 mm |  |
| SAUER Supporting Ring, 80 mm |  |
| SAUER Supporting Ring, 85 mm |  |
| SAUER Supporting Ring, 90 mm |  |

#### SAUER SUPPORTING SLEEVE

used to support the wheel bearing when changing wheel bearings. Can only be used in connection with SAUER Receiving Ring 81 2 00101

- Internal diameter: 100.5 mm
- Internal length: 80 mm
- Total length: 90 mm

| DESCRIPTION             |
|-------------------------|
| SAUER Supporting Sleeve |
|                         |

| SAUER PRESSURE ADAPTER<br>for hydraulic feed shafts.             |
|--|
| For receiving pressure/supporting sleeves during hydraulic tasks |
|  |
| DESCRIPTION  |
| SAUER Pressure Adapter   |
|  |





81200101









#### SAUER CENTERING RING, 25 MM

for centering the support shaft when changing wheel bearings.



| DESCRIPTION                 | ARTICLE  |
|-----------------------------|----------|
| SAUER Centering Ring, 25 mm | 81200125 |
| SAUER Centering Ring, 26 mm | 81200126 |
| SAUER Centering Ring, 27 mm | 81200127 |
| SAUER Centering Ring        | 81200128 |
| SAUER Centering Ring, 29 mm | 81200129 |
| SAUER Centering Ring, 30 mm | 81200130 |
| SAUER Centering Ring, 31 mm | 81200131 |
| SAUER Centering Ring, 32 mm | 81200132 |
| SAUER Centering Ring, 33 mm | 81200133 |
| SAUER Centering Ring, 34 mm | 81200134 |
| SAUER Centering Ring, 35 mm | 81200135 |
| SAUER Centering Ring, 36 mm | 81200136 |
| SAUER Centering Ring, 37 mm | 81200137 |
| SAUER Centering Ring, 38 mm | 81200138 |
| SAUER Centering Ring, 39 mm | 81200139 |
| SAUER Centering Ring, 40 mm | 81200140 |
| SAUER Centering Ring, 41 mm | 81200141 |
| SAUER Centering Ring, 42 mm | 81200142 |
| SAUER Centering Ring, 43 mm | 81200143 |
| SAUER Centering Ring, 44 mm | 81200144 |
| SAUER Centering Ring, 45 mm | 81200145 |
| SAUER Centering Ring, 46 mm | 81200146 |
| SAUER Centering Ring, 47 mm | 81200147 |
| SAUER Centering Ring, 48 mm | 81200148 |
| SAUER Centering Ring, 49 mm | 81200149 |
| SAUER Centering ring, 50 mm | 81200150 |
| SAUER Centering Ring, 51 mm | 81200151 |
| SAUER Centering Ring, 52 mm | 81200152 |
| SAUER Centering Ring, 53 mm | 81200153 |
| SAUER Centering Ring, 54 mm | 81200154 |
| SAUER Centering Ring, 55 mm | 81200155 |
| SAUER Centering Ring, 56 mm | 81200156 |
| SAUER Centering Ring, 57 mm | 81200157 |
| SAUER Centering Ring, 58 mm | 81200158 |
| SAUER Centering Ring, 59 mm | 81200159 |
| SAUER Centering Ring, 60 mm | 81200160 |

#### SAUER PRESSURE RING, 61 MM

for pressing out the wheel bearing.

#### DESCRIPTION

SAUER Pressure Ring, 61 mm SAUER Pressure Ring, 62 mm SAUER Pressure Ring, 63 mm SAUER Pressure Ring, 64 mm

#### SAUER PRESSURE RING, MM

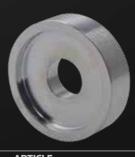
for pressing out the wheel bearing. The pressure ring is flattened on one side, so there is no need to remove any ABS sensors present.

#### DESCRIPTION

SAUER Pressure Ring, 65 mm SAUER Pressure Ring, 66 mm SAUER Pressure Ring, 67 mm SAUER Pressure Ring, 68 mm SAUER Pressure Ring, 69 mm SAUER Pressure Ring, 70 mm SAUER Pressure Ring, 71 mm SAUER Pressure Ring, 72 mm SAUER Pressure Ring, 73 mm SAUER Pressure Ring, 74 mm SAUER Pressure Ring, 75 mm SAUER Pressure Ring, 76 mm SAUER Pressure Ring, 77 mm SAUER Pressure Ring, 78 mm SAUER Pressure Ring, 79 mm SAUER Pressure Ring, 80 mm SAUER Pressure Ring, 81 mm SAUER Pressure Ring, 82 mm SAUER Pressure Ring, 83 mm SAUER Pressure Ring, 84 mm SAUER Pressure Ring, 85 mm SAUER Pressure Ring, 86 mm SAUER Pressure Ring SAUER Pressure Ring, 88 mm SAUER Pressure Ring, 89 mm SAUER Pressure Ring, 90 mm SAUER Pressure Ring, 91 mm SAUER Pressure Ring, 92 mm SAUER Pressure Ring, 93 mm SAUER Pressure Ring, 95 mm SAUER Pressure Ring, 95 mm SAUER Pressure Ring, 96 mm SAUER Pressure Ring, 97 mm SAUER Pressure Ring, 98 mm

SAUER Pressure Ring, 99 mm





| ARTICLE  |  |
|----------|--|
| 81200161 |  |
| 81200162 |  |
| 81200163 |  |
| 81200164 |  |



| ARTICLE  |
|----------|
| 81200165 |
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| 81200199 |







## PAGE 52 - 59



#### SAUER TOOL KIT FOR DRIVE SHAFTS, 42-PIECE

This tool set is made to remove fixed or glued drive shafts. The trapezoidal thread on the enclosed pressure spindle is designed for the highest demands and is ideally suited for this purpose. Optionally working with the Sauer hydraulic cylinder is also possible. Content:

- 4 nuts M14 with flange
- Pressure spindle TR20 with adapter to 2-1/4" 14 UNS
- Tension disc for bolt circles of 90 130 mm, internal thread 2-1/4" 14 UNS
- Tension bolts with external thread, 4pcs per size: M12x1,25 / M12x1,50 / M14x1.25 / M14x1.50
- Tension bolts with internal thread, 4pcs per size: M12x1,25 / M12x1,50 / M14x1,50/M16x1,50
- Extension adapter for working with Sauer hydraulic cylinder

|               | 1111111 | 11111 |
|---------------|---------|-------|
| ************* |         | <br>  |

| DESCRIPTION                               | ARTICLE  |
|---|----------|
| SAUER Tool kit for drive shafts, 42-piece | 80220400 |
|   |          |

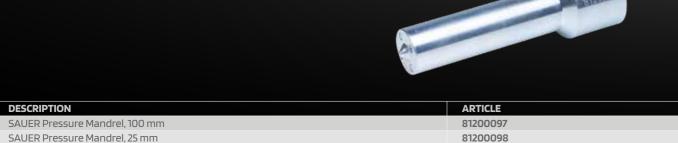
#### SAUER TOOL KIT FOR DRIVE SHAFTS AND WHEEL HUBS, 39-PIECE

| This tool set is made to remove fixed or glued drive shafts as well as whee |
|---|
| hubs. The tool set can be upgraded with optionally available manual or      |
| hydraulic drives.   |
| Content   |

- Pressure mandrel 100 mm
- 4 nuts M14 with flange
- Tension disc for bolt circles of 90 130 mm, internal thread 2-1/4" 14 UNS
- Tension bolts with external thread, 4pcs per size: M12x1,25 / M12x1,50 / M14x1,25 / M14x1,50
- Tension bolts with internal thread, 4pcs per size: M12x1,25 / M12x1,50 / M14x1,50 / M16x1,50
- Extension adapter for working with Sauer hydraulic cylinder

| DESCRIPTION  | ARTICLE  |
|--|----------|
| SAUER Tool kit for drive shafts and wheel hubs, 39-piece | 80220300 |
|  |          |

### SAUER PRESSURE MANDREL, 100 MM pressure mandrel, 100 mm



#### SAUER PERFORATED DISC

for vehicles with 3-, 4-, 5- or 6-hole hubs and a bolt circle of 90 – 130 mm. Inside thread 2 1/4" – 14 UNS.

DESCRIPTION SAUER Perforated Disc SAUER Perforated Disc

#### SAUER TENSION BOLT WITH EXTERNAL THREAD

Connects the wheel hub with the perforated disc. For wheel hubs with M12 x 1.25 wheel bolts

#### DESCRIPTION

SAUER Tension Bolt with external thread SAUER Tension Bolt with external thread

#### SAUER TENSION BOLT WITH INTERNAL THREAD

Connects the wheel hub with the perforated disc. For wheel hubs with M12 x 1.25 studs.

#### DESCRIPTION

SAUER Tension Bolt with internal thread SAUER Tension Bolt with internal thread







ARTICLE 80220301 80220302

| ARTICLE  |
|----------|
| 80220304 |
| 80220305 |
| 80220306 |
| 80220307 |
| 80220308 |
| 80220309 |

SERUER, MI2rt 25



| ARTICLE  |
|----------|
| 80220310 |
| 80220311 |
| 80220312 |
| 80220313 |
| 80220314 |
| 80220315 |
| 80220316 |
|          |



#### SAUER DRIVE SET, HYDRAULIC, 13-PIECE This basic set is used as a hydraulic drive for almost all tensioning and press work on wheel bearings, drive shafts, rubber bearings and supporting joints. In combination with the Sauer press frames or the Sauer pressure pieces, this set is a must for any workshop. DESCRIPTION ARTICLE SAUER drive set, hydraulic, 13-piece 80220033

#### SAUER DRIVE SET FOR MANUAL TENSIONING AND PRESSING

This drive set is designed for the manual changing of wheel bearings and supporting joints, as well as for pressing out drive shafts. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets.

DESCRIPTION

SAUER Drive Set for Manual Tensioning and Pressing

#### SAUER TOOL KIT FOR DRIVE SHAFTS, 13-PIECE

This tool set is made to insert fixed or glued drive shafts into wheel hubs. The kit includes threaded sleeves for CV joints with external thread from M16 to M30 as well as tension bolts for CV joints with internal thread of M14 and M16. Content:

Support sleeves with bearing, ø 39 mm and ø 46 mm

- Pulling sleeves M16, M18, M20, M22, M24, M27, M30
- Pulling bolt for pull sleeves
- Tension bolt with external thread, M14 and M16
- Tension nut

ARTICLE

81230400

| DESCRIPTION                               | ARTICLE  |
|---|----------|
| SAUER Tool kit for drive shafts, 13-piece | 80220600 |

#### **SAUER PRESSURE PLATE, MODEL 1**

for mounting or dismantling of bearings, pinions or CV joints during repair work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions: 200 x 150 x 14 mm

Radii: ø 32, 38, 50, 61

Used equivalent to OEM number VW401.

DESCRIPTION SAUER pressure plate, model 1

| ARTICLE  |
|----------|
| 81231700 |

| SAUER PRESSURE PLATE, MODEL 2   |
|---|
| for mounting or dismantling of bearings, pinions or CV joints during repair<br>work on wheel bearings, suspension, drive shafts or gearboxes. |
| Dimensions:   |
| 200 x 150 x 14 mm   |
| Radii: ø 31, 50, 56, 83   |
| Used equivalent to OE number VW402.   |
|   |
|   |
|   |
| DESCRIPTION   |
| SAUER pressure plate, model 2   |
|   |
| SAUER SLIDE BAR   |
| Length: 630 mm  |
| Thread: M20 x 1.5   |
|   |
|   |
|   |
|   |
|   |
|   |
| DESCRIPTION   |
| SAUER Slide Bar   |
|   |
| SAUER HANDLE  |
| for screwing to slide bar 80 2 20201.   |
|   |
|   |
|   |
|   |
|   |
|   |
|   |
| DESCRIPTION   |
| SAUER Handle  |
|   |
| SAUER IMPACT WEIGHT   |
| WEIGHT: 5 kg  |
|   |
|   |
|   |
|   |
|   |
|   |
|   |
|   |

DESCRIPTION

SAUER IMPACT Weight



















| ARTICLE  |
|----------|
| 80220605 |
| 80220606 |
| 80220607 |
| 80220608 |
| 80220609 |
| 80220610 |
| 80220611 |











# **RUBBER BEARING** TOOL

### PAGE 60 - 63









# GEARS



## PAGE 64 - 68



#### SAUER TOOL KIT FOR VAG DOUBLE BEARING, 7-PIECE

This tool set is made to remove double bearings in a VAG 5-speed and 6-speed manual gearbox (02T, 02U, 0AF, 0AG, 0AJ, 0DF and 0DQ). The kit contains all tools to remove and install the double bearing and the drive and output shaft in the gearbox. Fits Audi, Seat, Skoda and VW. Used equivalent to the following OE numbers:

- Pressure pad for double bearing, T10080
- Pressure pad for gear shafts, T10081
- Supporting block for gear shafts, T10083
- Shim, T10083/1
- Support plate, T10084A
- Pressure pad for gear shafts, T10085



| DESCRIPTION                                    | ARTICLE  |
|--|----------|
| SAUER Tool kit for VAG double bearing, 7-piece | 81231900 |

#### SAUER PRESSURE PLATE, MODEL 1

for mounting or dismantling of bearings, pinions or CV joints during repair work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions:

200 x 150 x 14 mm

D

Radii: ø 32, 38, 50, 61

DESCRIPTION

SAUER pressure plate, model 1

Used equivalent to OEM number VW401.



#### SAUER PRESSURE PLATE, MODEL 2 for mounting or dismantling of bearings, pinions or CV joints during repair work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions: 200 x 150 x 14 mm Radii: ø 31, 50, 56, 83 Used equivalent to OE number VW402. DESCRIPTION ARTICLE 81231800 SAUER pressure plate, model 2

## SAUER DOUBLE BEARING PRESSURE PIECE zfor use while pressing the gear shafts into the double bearing. used in the same way as T10080. DESCRIPTION SAUER Double Bearing Pressure Piece SAUER GEAR SHAFT PRESSURE PIECE for use while pressing the gear shafts into the double bearing. used in the same way as T10081.

DESCRIPTION

SAUER Gear Shaft Pressure Piece

#### SAUER GEAR SHAFT SUPPORT BLOCK

for use while pressing the gear shafts into the double bearing.

used in the same way as T10083.

DESCRIPTION SAUER Gear Shaft Support Block

## SAUER SPACER DISK for use while pressing the gear shafts into the double bearing. used in the same way as T10083/1.

DESCRIPTION SAUER Spacer Disk

Subject to technical changes, printing and typesetting errors. While stocks last. More information at www.tool-is.com.















#### SAUER GEAR SHAFT PRESSURE PIECE

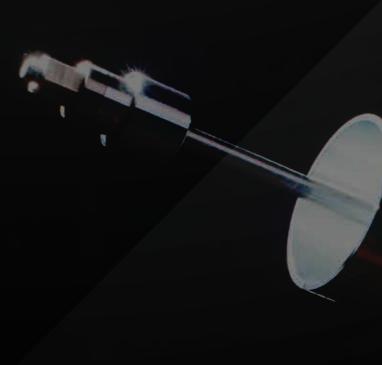
for pressing the gear shafts out of the double bearing.

used in the same way as T10085..



DESCRIPTION SAUER Gear Shaft Pressure Piece

81231906



# HYDRAULIC



# OOL

## PAGE 69 - 72





80210100

#### SAUER REPLACEMENT PRESSURE GAUGE

Replacement pressure gauge with 3/8" NPT connecting thread. Fits the Sauer hydraulic foot pump 80 2 10100.

Description:

- Display is rotated 90°
- Incl. glycerine filling for damping indicator needle
- Pressure gauge diameter: 62 mm
- Connecting thread: 3/8" NPT
- Display: 0 to 1000 bar / 0 to 14000 psi
- DESCRIPTION

SAUER Replacement Pressure Gauge

#### SAUER REPLACEMENT HYDRAULIC HOSE

Replacement hydraulic hose with 3/8" NPT connecting thread and quick coupling.

Fits the Sauer hydraulic foot pump 80 2 10100.

Description<sup>.</sup>

- Polyurethane hose reinforced with steel wire
- Pressure-resistant up to: 1000 bar
- Bursting pressure: 2800 bar

Length: 2.50 metres

DESCRIPTION

SAUER Replacement Hydraulic Hose

#### **SAUER DRIVE SET, HYDRAULIC, 13-PIECE**

This basic set is used as a hydraulic drive for almost all tensioning and press work on wheel bearings, drive shafts, rubber bearings and supporting joints. In combination with the Sauer press frames or the Sauer pressure pieces, this set is a must for any workshop.

DESCRIPTION

DESCRIPTION

SAUER drive set, hydraulic, 13-piece

SAUER Basic set with press frame, 5-piece

#### SAUER BASIC SET WITH PRESS FRAME, 5-PIECE

With universal press frame in closed design and 20 t hydraulic cylinder. Designed to fit universal pressure and support sleeves with 30 mm connectors.

SAUER Aluminium Hydraulic Foot Pump, 700 bar















## SAUER PRESSURE AND SUPPORT SLEEVE SET, HYDRAULIC

Universal pressure and support sleeve set with internal diameters of 22 to 68 mm and lengths of 40 mm and 100 mm, incl. hydraulic cylinder and press frame. DESCRIPTION ARTICLE SAUER Pressure and support sleeve set, hydraulic 81230900

# **SAUER CYLINDER HOLDER, 9-TEILIG**

This cylinder holder made of aluminium can be deployed rapidly and is highly flexible. The Sauer adapter plates and/or press frames are fitted with an additional holder, which can be quickly and easily inserted into the holding device of the cylinder holder and locked in place. The holding device can be rotated and fixed in place in any position with a locking handle. The cylinder holder may be mounted on any standard transmission jack with a ø 30 mm piston rod. Adapters for transmission jacks with ø 25 mm and ø 36 mm piston rods can be added at any time.

The scope of delivery of the set also includes screw-on holders for Sauer press frames and adapter plates, as well as a socket for transmission jacks with a piston rod diameter of 30 mm. The provided foam insert ensures damage-free

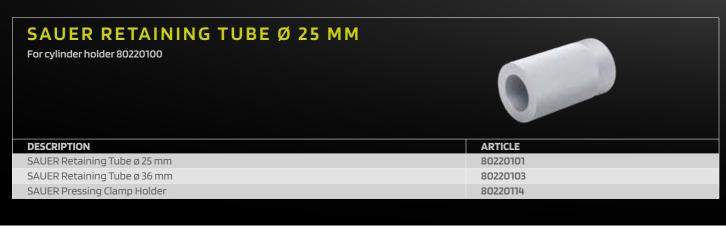


DESCRIPTION

SAUER Cylinder holder, 9-teilig

storage.

ARTICLE 80220100





# MANUAL

PAGE 73 - 78





# SAUER PRESSING CLAMP SET, 7-PIECE The Sauer pressing clamp is designed for work directly on the vehicle and

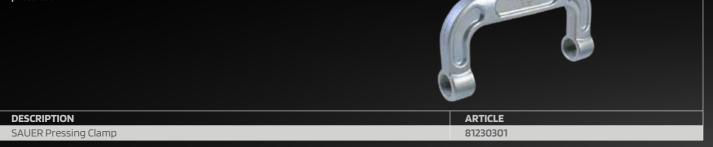
can be operated both manually and hydraulically. Description:

- Internal length: 230 mm
- Socket thread 1: M42 × 2.0
- Socket thread 2: M42 × 2.0
- Max. load: 12 tonnes
- 🗖 Weight: 6.6 kg



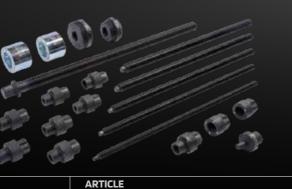
| DESCRIPTION                       | ARTICLE  |
|-----------------------------------|----------|
| SAUER Pressing clamp set, 7-piece | 81230300 |

## SAUER PRESSING CLAMP press tool



# SAUER DRIVE SET, MANUAL

This basic set contains almost all components for manual tensioning and pressing work on wheel bearings, drive shafts, rubber bearings and supporting joints. The trapezoid thread used ensures long-term durability even under the highest loads. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets, press frames, and pressing clamps.



81231400

## **SEPARATING TIP, 3,8 MM**

This drive set is designed for the manual changing of rubber bearings for axle suspension parts. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets.

| DESCRIPTION            |  |
|------------------------|--|
| Separating tip, 3,8 mm |  |

# SAUER DRIVE SET FOR MANUAL TENSIONING AND PRESSING This drive set is designed for the manual changing of wheel bearings and supporting joints, as well as for pressing out drive shafts. Naturally, the set perfectly matches the Sauer pressure and support sleeve sets. DE ARTICLE 81230400 SAUER Drive Set for Manual Tensioning and Pressing

| SCR | IP1 | <b>FIC</b> | ON |   |      |  |  |
|-----|-----|------------|----|---|------|--|--|
|     | _   | -          | -  | - | <br> |  |  |

# SAUER PRESSURE MANDREL, 100 MM pressure mandrel, 100 mm

| DESCRIPTION                    |  |
|--------------------------------|--|
| SAUER Pressure Mandrel, 100 mm |  |
| SAUER Pressure Mandrel, 25 mm  |  |
|                                |  |

# SAUER FEED SHAFT TR10 × 1.5 × 350 MM

For manual tensioning work.

| DESCRIPTION                          |
|--------------------------------------|
| SAUER Feed Shaft TR10 × 1.5 × 350 mm |
| SAUER Feed Shaft TR12 × 2.0 × 350 mm |
| SAUER Feed Shaft TR14 × 2.0 × 350 mm |
| SAUER Feed Shaft TR16 × 2.0 × 350 mm |
| SAUER Feed Shaft TR18 × 2.0 × 350 mm |
|                                      |

DESCRIPTION

SAUER Drive Set, manual





81231500







DESCRIPTION

SAUER Adapter for vehicle pressure pieces

### SAUER NUT TR10 × 1.5 For TR10 × 1.5 manual feed rod with magnetic system and guide adapter for pressure pads with Ø 35 mm mount DESCRIPTION ARTICLE SAUER Nut TR10 × 1.5 80220062 DESCRIPTION SAUER Nut TR12 × 2.0 80220063 SAUER Adapter for Pressure Pieces with ø 35 mm Socket SAUER Nut TR14 × 2.0 80220064 SAUER Nut TR16 × 2.0 80220065 SAUER Nut TR18 × 2.0 80220066 SAUER RETAINING TUBE Ø 30 MM for cylinder holder 80220100 SAUER BEARING ADAPTER The bearing adapter is required when working with manual spindles. The included axial ball bearing ensures low friction even when used under high loads. With Sauer magnetic system. DESCRIPTION SAUER Retaining Tube ø 30 mm DESCRIPTION ARTICLE 80220061 SAUER Bearing Adapter SAUER CARRIER PLATE SAUER ADAPTER FOR PRESSURE PIECES WITH Ø 30 MM SOCKET adapter for pressure pads with Ø 30 mm mount DESCRIPTION SAUER carrier plate DESCRIPTION ARTICLE SAUER adapter for pressure pieces with ø 30 mm socket 80220046 SAUER SIDE WEB SAUER ADAPTER FOR VEHICLE PRESSURE PIECES for cylinder holder 80220100 With M42 thread. Fits hydraulic cylinder 80210000.

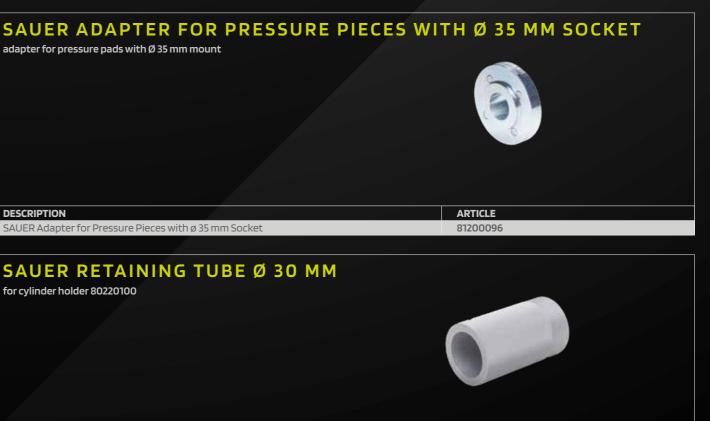
ARTICLE

80220003

DESCRIPTION

SAUER side web





ARTICLE 80220102







# SAUER CYLINDER MOUNT DESCRIPTION ARTICLE 80220106 SAUER cylinder moun SAUER CYLINDER ADAPTER DESCRIPTION ARTICLE 8022010 SAUER Cylinder Ac SAUER CAP ARTICLE DESCRIPTION

80220108 SALIER can SAUER GANTER HANDLE

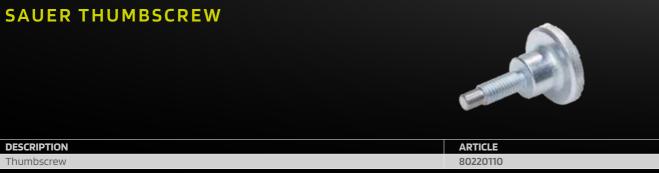


DESCRIPTION SAUER ganter handle

DESCRIPTION

Thumbscrev





# PRESS FRAME / PRESSING CLAMP





| SAUER PRESS FRAME, CLOSED DESI  | GN, 2-PIECE         | SAUER THREADED SLEEVE  |
|---|---------------------|--|
| Sturdy press frame in closed design made of high-strength tempered<br>steel. The enclosed threaded sleeve is designed for pressure pieces with ø<br>30 mm mounts and equipped with the Sauer magnet system. The height<br>can be easily adjusted using the threaded sleeve.<br><b>Description:</b><br>Internal width: 130 mm<br>Internal length: 300 mm<br>Socket thread 1: 21/4" - 14 UNS<br>Socket thread 2: M42 × 2.0<br>Max. load: 17 tonnes<br>Weight: 5.5 kg  |                     | DESCRIPTION         SAUER Threaded Sleeve    SAUER PRESS BRIDGE M42 X 2,0  |
| DESCRIPTION   | ARTICLE             |  |
| SAUER Press frame, closed design, 2-piece   | 80220047            | DESCRIPTION<br>SAUER Press Bridge M42 × 2.0  |
|   |                     |  |
| SAUGER PRESS FRAME, OPEN DESIGN<br>Sturdy press frame in an open design to accommodate pressure and sup-<br>port sleeve sets for vehicles. Both the frame and the adapter ring supplied<br>are equipped with the Sauer magnetic system. Fast, maintenance-free<br>holding of the pressure pieces is thereby guaranteed.<br>Description:<br>Internal width: 130 mm<br>Internal length: 300 mm<br>Socket thread 1: 21/4" – 14 UNS<br>Socket thread 2: Open socket with adapter ring<br>Max. load: 17 tonnes<br>Weight: 5.3 kg |                     | DESCRIPTION         SAUER PRESS Bridge 2 1/4" - 14 UNS         SAUER PRESS Bridge 2 1/4" - 14 UNS         SAUER PRESS BRIDGE         Fits Sauer press frame set 80220032 |
| DESCRIPTION<br>SAUER Press Frame, Open Design   | ARTICLE<br>80220032 | DESCRIPTION<br>SAUER Press Bridge with Open Mount  |
|   |                     |  |















### DESCRIPTION ARTICLE SAUER Connector Rod Pair for Press Frame, 200 mm 80220040 SAUER Connector Rod Pair for Press Frame, 300 mm 80220041 SAUER Connector Rod Pair for Press Frame, 400 mm 80220042

# SAUER PRESSING CLAMP SET, 7-PIECE

The Sauer pressing clamp is designed for work directly on the vehicle and can be operated both manually and hydraulically. Description: Internal length: 230 mm Socket thread 1: M42 × 2.0 Socket thread 2: M42 × 2.0 Max. load: 12 tonnes Weight: 6.6 kg





# SAUER PRESSURE PLATE, MODEL 2 for mounting or dismantling of bearings, pinions or CV joints during repair work on wheel bearings, suspension, drive shafts or gearboxes. Dimensions: 200 x 150 x 14 mm Radii: ø 31, 50, 56, 83 Used equivalent to OE number VW402. DESCRIPTION SAUER pressure plate, model 2

SAUER CONNECTOR ROD FOR PRESS FRAME, 200 MM DESCRIPTION SAUER Connector Rod for Press Frame, 200 mm SAUER Connector Rod for Press Frame, 300 mm SAUER Connector Rod for Press Frame, 400 mm

# NUT FOR CONNECTING RODS, DIN 934, M16 X 2.0

DESCRIPTION Nut for connecting rods, DIN 934, M16 x 2.0 SAUER PRESS FRAME MOUNTING

DESCRIPTION

SAUER Press Frame Mounting

Adapter for attaching the SAUER press frame to the SAUER cylinder holder 80 2 20100.

82 | SAUERCATALOG | 2024

DESCRIPTION

SAUER Pressing clamp set, 7-piece

Subject to technical changes, printing and typesetting errors. While stocks last. More information at www.tool-is.com

Subject to technical changes, printing and typesetting errors. While stocks last. More information at www.tool-is.com.















# SPINDLES / NUTS







# PAGE 84 - 88



| SAUER FEED SHAFT M10 × 450 MM WITH NU<br>For hydraulic tensioning |          |
|---|----------|
| DESCRIPTION   | ARTICLE  |
| SAUER Feed Shaft M10 × 450 mm with Nut                            | 80220004 |
| SAUER Feed Shaft M12 × 450 mm, with Nut                           | 80220007 |
| SAUER Feed Shaft M14 × 450 mm with Nut                            | 80220010 |
| SAUER Feed Shaft M14 × 590 mm with Nut                            | 80220013 |
| SAUER Feed Shaft M16 × 450 mm with Nut                            | 80220015 |
| SAUER Feed Shaft M16 × 590 mm with Nut                            | 80220018 |
| SAUER Feed Shaft M18 × 450 mm with Nut                            | 80220020 |
| SAUER Feed Shaft M18 × 590 mm with Nut                            | 80220023 |
| SAUER Feed Shaft M20 × 450 mm with Nut                            | 80220025 |
| SAUER Feed Shaft M20 × 590 mm with Nut                            | 80220028 |

# SAUER FEED SHAFT M10 × 450 MM

For hydraulic tensioning

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| DESCRIPTION                   | ARTICLE  |
|-------------------------------|----------|
| SAUER Feed Shaft M10 × 450 mm | 80220005 |
| SAUER Feed Shaft M12 × 450 mm | 80220008 |
| SAUER Feed Shaft M14 × 450 mm | 80220011 |
| SAUER Feed Shaft M14 × 590 mm | 80220014 |
| SAUER Feed Shaft M16 × 450 mm | 80220016 |
| SAUER Feed Shaft M16 × 590 mm | 80220019 |
| SAUER Feed Shaft M18 × 450 mm | 80220021 |
| SAUER Feed Shaft M18 × 590 mm | 80220024 |
| SAUER Feed Shaft M20 × 450 mm | 80220026 |
| SAUER Feed Shaft M20 × 590 mm | 80220029 |

# SAUER NUT M10 × 1.5

With magnetic system and guide, for hydraulic tensioning



| DESCRIPTION          | ARTICLE  |  |
|----------------------|----------|--|
| SAUER Nut M10 × 1.5  | 80220006 |  |
| SAUER Nut M12 × 1.75 | 80220009 |  |
| SAUER Nut M14 × 2.0  | 80220012 |  |
| SAUER Nut M16 × 2.0  | 80220017 |  |
| SAUER Nut M18 × 2.5  | 80220022 |  |
| SAUER Nut M20 × 2.5  | 80220027 |  |

| SAUER PRESSURE SPINDLE, 450 With magnetic system | ΜМ  |
|--|-----|
|  |     |
|  |     |
|  |     |
| DESCRIPTION                                      |     |
| DESCRIPTION                                      |     |
| SAUER Pressure Spindle, 450 mm                   |     |
| SAUER Pressure Spindle, 590 mm                   |     |
|  |     |
| SAUER FEED SHAFT TR10 × 1 5 × 1                  | 350 |

For manual tensioning work.

### DESCRIPTION

SAUER Feed Shaft TR10 × 1.5 × 350 mm SAUER Feed Shaft TR12 × 2.0 × 350 mm SAUER Feed Shaft TR14 × 2.0 × 350 mm SAUER Feed Shaft TR16 × 2.0 × 350 mm

SAUER Feed Shaft TR18 × 2.0 × 350 mm

# SAUER NUT TR10 × 1.5

For TR10 × 1.5 manual feed rod with magnetic system and guide

| DESCRIPTION          |
|----------------------|
| SAUER Nut TR10 × 1.5 |
| SAUER Nut TR12 × 2.0 |
| SAUER Nut TR14 × 2.0 |
| SAUER Nut TR16 × 2.0 |
| SAUER Nut TR18 × 2.0 |

# SAUER PRESSURE SPINDLE AND FEED SHAFT TR20 × 2.0 × 450 MM

For manual pressing and tensioning work. The TR20 trapezoid thread ensures the highest power transmission.

DESCRIPTION SAUER Pressure Spindle and Feed Shaft TR20 × 2.0 × 450 mm









| ARTICLE  |
|----------|
| 80220062 |
| 80220063 |
| 80220064 |
| 80220065 |
| 80220066 |
|          |







### SAUER ADAPTER FOR PRESSURE PIECES

For insertion into TR20 pressure spindle and feed shaft.



DESCRIPTION

SAUER adapter for pressure pieces

ARTICLE 81230403

# SAUER ADAPTER TR20×2.0 TO 2 1/4" - 14 UNS For adapting the TR20 pressure spindle and feed shaft to a 21/4-14 UNS screw thread. DESCRIPTION ARTICLE 81230404 SAUER Adapter TR20×2.0 to 2 1/4" - 14 UNS

# SAUER ADAPTER TR20×2.0 TO M42×2.0

For adapting the TR20 pressure spindle and feed shaft to an M42 screw thread.



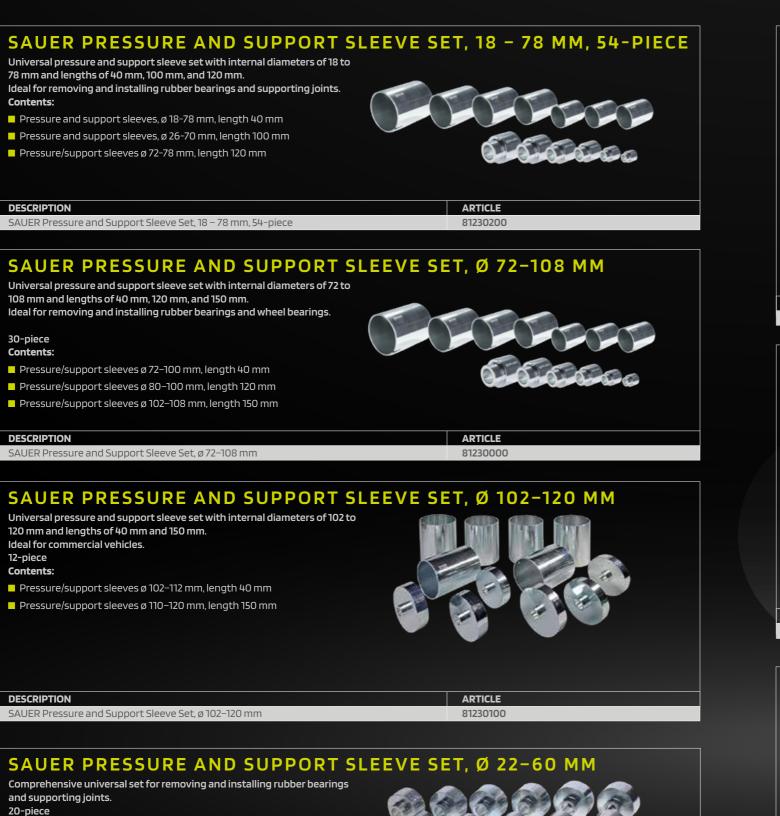
DESCRIPTION SAUER Adapter TR20×2.0 to M42×2.0 ARTICLE 81230402

# **PRESSURE AND** SUPPORT SLEEVE



# PAGE 89 - 93





## SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 22-82 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints. 31-piece

Contents:

Pressure and support sleeves, ø 22–82 mm, length 40 mm

DESCRIPTION SAUER Pressure and Support Sleeve Set, ø 22–82 mm

# SAUER PRESSURE AND SUPPORT SLEEVE SET, Ø 30-68 MM

Comprehensive universal set for removing and installing rubber bearings and supporting joints. 20-piece

Contents:

Pressure and support sleeves, ø 30–68 mm, length 100 mm

DESCRIPTION

SAUER Pressure and Support Sleeve Set, ø 30–68 mm

# SAUER PRESSURE AND SUPPORT SLEEVE SET, 30–90 MM, 31-PIECE

Comprehensive universal set for removing and installing rubber bearings and supporting joints. Contents:

- Pressure and support sleeves, ø 30-70 mm, length 100 mm
- Pressure and support sleeves, ø 72-90 mm, length 120 mm

DESCRIPTION

Contents:

SAUER Pressure and Support Sleeve Set, ø 22–60 mm

Pressure and support sleeves, ø 22–60 mm, length 40 mm











## SAUER PRESSURE AND SUPPORT SLEEVE Ø 18/26 MM × 40 MM

pressure-/support sleeve universal, Ø 18 x 26 mm, length 40 mm



| DESCRIPTION  | ARTICLE  |
|--|----------|
| SAUER Pressure and Support Sleeve ø 18/26 mm × 40 mm   | 81200001 |
| SAUER Pressure and Support Sleeve ø 20/28 mm × 40 mm   | 81200002 |
| SAUER Pressure and Support Sleeve ø 22/30 mm × 40 mm   | 81200003 |
| SAUER Pressure and Support Sleeve ø 24/32 mm × 40 mm   | 81200004 |
| SAUER Pressure and Support Sleeve ø 26/34 mm × 40 mm   | 81200005 |
| SAUER Pressure and Support Sleeve ø 28/36 mm × 40 mm   | 81200006 |
| SAUER Pressure and Support Sleeve ø 30/38 mm × 40 mm   | 81200007 |
| SAUER Pressure and Support Sleeve ø 32/40 mm × 40 mm   | 81200008 |
| SAUER Pressure and Support Sleeve ø 34/42 mm × 40 mm   | 81200009 |
| SAUER Pressure and Support Sleeve ø 36/44 mm × 40 mm   | 81200010 |
| SAUER Pressure and Support Sleeve ø 38/46 mm × 40 mm   | 81200011 |
| SAUER Pressure and Support Sleeve ø 40/48 mm × 40 mm   | 81200012 |
| SAUER Pressure and Support Sleeve ø 42/50 mm × 40 mm   | 81200013 |
| SAUER Pressure and Support Sleeve ø 44/52 mm × 40 mm   | 81200014 |
| SAUER Pressure and Support Sleeve ø 46/54 mm × 40 mm   | 81200015 |
| SAUER Pressure and Support Sleeve ø 48/56 mm × 40 mm   | 81200016 |
| SAUER Pressure and Support Sleeve ø 50/58 mm × 40 mm   | 81200017 |
| SAUER Pressure and Support Sleeve ø 52/60 mm × 40 mm   | 81200018 |
| SAUER Pressure and Support Sleeve ø 54/62 mm × 40 mm   | 81200019 |
| SAUER Pressure and Support Sleeve ø 56/64 mm × 40 mm   | 81200020 |
| SAUER Pressure and Support Sleeve ø 58/66 mm × 40 mm   | 81200021 |
| SAUER Pressure and Support Sleeve ø 60/68 mm × 40 mm   | 81200022 |
| SAUER Pressure and Support Sleeve ø 62/70 mm × 40 mm   | 81200023 |
| SAUER Pressure and Support Sleeve ø 64/72 mm × 40 mm   | 81200024 |
| SAUER Pressure and Support Sleeve ø 66/74 mm × 40 mm   | 81200025 |
| SAUER Pressure and Support Sleeve ø 68/76 mm × 40 mm   | 81200026 |
| SAUER Pressure and Support Sleeve ø 70/78 mm × 40 mm   | 81200027 |
| SAUER Pressure and Support Sleeve ø 72/80 mm × 40 mm   | 81200028 |
| SAUER Pressure and Support Sleeve ø 74/82 mm × 40 mm   | 81200029 |
| SAUER Pressure and Support Sleeve ø 76/84 mm × 40 mm   | 81200030 |
| SAUER Pressure and Support Sleeve ø 78/86 mm × 40 mm   | 81200031 |
| SAUER Pressure and Support Sleeve ø 80/88 mm × 40 mm   | 81200032 |
| SAUER Pressure and Support Sleeve ø 82/90 mm × 40 mm   | 81200033 |
| SAUER Pressure and Support Sleeve ø 84/92 mm × 40 mm   | 81200034 |
| SAUER Pressure and Support Sleeve ø 86/94 mm × 40 mm   | 81200035 |
| SAUER Pressure and Support Sleeve ø 88/96 mm × 40 mm   | 81200036 |
| SAUER Pressure and Support Sleeve ø 90/98 mm × 40 mm   | 81200037 |
| SAUER Pressure and Support Sleeve ø 92/100 mm × 40 mm  | 81200038 |
| SAUER Pressure and Support Sleeve ø 94/102 mm × 40 mm  | 81200039 |
| SAUER Pressure and Support Sleeve ø 96/104 mm × 40 mm  | 81200040 |
| SAUER Pressure and Support Sleeve ø 98/106 mm × 40 mm  | 81200041 |
| SAUER Pressure and Support Sleeve ø 100/108 mm × 40 mm | 81200042 |
| SAUER Pressure and Support Sleeve ø 102/110 mm × 40 mm | 81200043 |
| SAUER Pressure and Support Sleeve ø 104/112 mm × 40 mm | 81200044 |
| SAUER Pressure and Support Sleeve ø 106/114 mm × 40 mm | 81200045 |
| SAUER Pressure and Support Sleeve ø 108/116 mm × 40 mm | 81200046 |
| SAUER Pressure and Support Sleeve ø 110/118 mm × 40 mm | 81200047 |
| SAUER Pressure and Support Sleeve ø 112/120 mm × 40 mm | 81200048 |

# SAUER PRESSURE AND SUPPORT SLEEVE Ø 26/34 MM × 100 MM

pressure-/support sleeve universal, Ø 26 x 34 mm, length 100 mm

### DESCRIPTION

SAUER Pressure and Support Sleeve ø 26/34 mm × 100 mm SAUER Pressure and Support Sleeve ø 28/36 mm × 100 mm SAUER Pressure and Support Sleeve ø 30/38 mm × 100 mm SAUER Pressure and Support Sleeve ø 32/40 mm × 100 mm SAUER Pressure and Support Sleeve ø 34/42 mm × 100 mm SAUER Pressure and Support Sleeve ø 36/44 mm × 100 mm SAUER Pressure and Support Sleeve ø 38/46 mm × 100 mm SAUER Pressure and Support Sleeve ø 40/48 mm × 100 mm SAUER Pressure and Support Sleeve ø 42/50 mm × 100 mm SAUER Pressure and Support Sleeve ø 44/52 mm × 100 mm SAUER Pressure and Support Sleeve ø 46/54 mm × 100 mm SAUER Pressure and Support Sleeve ø 48/56 mm × 100 mm SAUER Pressure and Support Sleeve ø 50/58 mm × 100 mm SAUER Pressure and Support Sleeve ø 52/60 mm × 100 mm SAUER Pressure and Support Sleeve ø 54/62 mm × 100 mm SAUER Pressure and Support Sleeve ø 56/64 mm × 100 mm SAUER Pressure and Support Sleeve ø 58/66 mm × 100 mm SAUER Pressure and Support Sleeve ø 60/68 mm × 100 mm SAUER Pressure and Support Sleeve ø 62/70 mm × 100 mm SAUER Pressure and Support Sleeve ø 64/72 mm × 100 mm SAUER Pressure and Support Sleeve ø 66/74 mm × 100 mm SAUER Pressure and Support Sleeve ø 68/76 mm × 100 mm SAUER Pressure and Support Sleeve ø 70/78 mm × 100 mm SAUER Pressure and Support Sleeve ø 72/80 mm × 120 mm SAUER Pressure and Support Sleeve ø 74/82 mm × 120 mm SAUER Pressure and Support Sleeve ø 76/84 mm × 120 mm SAUER Pressure and Support Sleeve ø 78/86 mm × 120 mm SAUER Pressure and Support Sleeve ø 80/88 mm × 120 mm SAUER Pressure and Support Sleeve ø 82/90 mm × 120 mm SAUER Pressure and Support Sleeve ø 84/92 mm × 120 mm SAUER Pressure and Support Sleeve ø 86/94 mm × 120 mm SAUER Pressure and Support Sleeve ø 88/96 mm × 120 mm SAUER Pressure and Support Sleeve ø 90/98 mm × 120 mm SAUER Pressure and Support Sleeve ø 92/100 mm × 120 mm SAUER Pressure and Support Sleeve ø 94/102 mm × 120 mm SAUER Pressure and Support Sleeve ø 96/104 mm × 120 mm SAUER Pressure and Support Sleeve ø 98/106 mm × 120 mm SAUER Pressure and Support Sleeve ø 100/108 mm × 120 mm SAUER Pressure and Support Sleeve ø 102/110 mm × 150 mm SAUER Pressure and Support Sleeve ø 104/112 mm × 150 mm SAUER Pressure and Support Sleeve ø 106/114 mm × 150 mm SAUER Pressure and Support Sleeve ø 108/116 mm × 150 mm SAUER Pressure and Support Sleeve ø 110/118 mm × 150 mm SAUER Pressure and Support Sleeve ø 112/120 mm × 150 mm SAUER Pressure and Support Sleeve ø 114/122 mm × 150 mm SAUER Pressure and Support Sleeve ø 116/124 mm × 150 mm SAUER Pressure and Support Sleeve ø 118/126 mm × 150 mm SAUER Pressure and Support Sleeve ø 120/128 mm × 150 mm





| ARTICLE           81200099           81200050           81200051           81200052           81200053           81200054           81200055           81200056           81200057           81200058           81200059           81200060           81200061           81200062           81200063           81200064           81200065           81200065           81200066           81200067           81200068           81200069           81200069           81200070           81200071           81200072           81200073           81200074           81200075           81200076           81200077           81200078           81200079           81200079           81200081           81200082           81200083           81200084           81200085   |          |
|--|----------|
| 81200049         81200050         81200051         81200052         81200053         81200054         81200055         81200056         81200057         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200075         81200076         81200077         81200079         81200079         81200079         81200079         81200079         81200079         81200079         81200079         81200079         81200081         81200082         81200083         81200084  | ARTICLE  |
| 81200050         81200052         81200053         81200054         81200055         81200056         81200057         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200076         81200076         81200077         81200076         81200076         81200076         81200076         81200076         81200077         81200076         81200076         81200076         81200076         81200076         81200076         81200076         81200076         81200078         81200079         81200080         81200081         81200082 |          |
| 81200051         81200052         81200053         81200054         81200055         81200056         81200057         81200058         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200065         81200066         81200067         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200078         81200079         81200079         81200079         81200079         81200079         81200080         81200081         81200082         81200084  |          |
| 81200052         81200053         81200054         81200055         81200056         81200057         81200058         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200078         81200079         81200079         81200079         81200080         81200081         81200082         81200084   |          |
| 81200053           81200054           81200055           81200056           81200057           81200058           81200059           81200060           81200061           81200062           81200063           81200064           81200065           81200066           81200066           81200067           81200068           81200067           81200067           81200067           81200067           81200067           81200067           81200069           81200070           81200070           81200071           81200072           81200073           81200074           81200075           81200075           81200076           81200077           81200078           81200079           81200079           81200080           81200081           81200082           81200083           81200084    |          |
| 81200054         81200055         81200056         81200057         81200058         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200078         81200079         81200080         81200081         81200082         81200083   |          |
| 81200055         81200056         81200057         81200058         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200075         81200076         81200075         81200076         81200079         81200079         81200079         81200081         81200083  |          |
| 81200056         81200057         81200058         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200075         81200076         81200077         81200078         81200079         81200081         81200082         81200083  |          |
| 81200057         81200058         81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200079         81200079         81200079         81200080         81200081         81200082         81200084   |          |
| 81200058         81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200079         81200079         81200079         81200080         81200081         81200083  |          |
| 81200059         81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200078         81200079         81200081         81200081         81200083  |          |
| 81200060         81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200075         81200076         81200077         81200078         81200079         81200080         81200081         81200082         81200083   |          |
| 81200061         81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200072         81200073         81200074         81200075         81200076         81200077         81200078         81200079         81200080         81200081         81200082         81200083  |          |
| 81200062         81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200078         81200079         81200079         81200080         81200081         81200082         81200083   |          |
| 81200063         81200064         81200065         81200066         81200067         81200068         81200069         81200070         81200071         81200072         81200073         81200074         81200075         81200076         81200077         81200078         81200079         81200079         81200080         81200081         81200082         81200083  |          |
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# ADAPTER





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# SAUER HYDRAULIC ADAPTER SET FOR HYDRAULIC CYLINDERS AND HYDRAULIC PUMPS

Hydraulic cylinders and pumps often have different connector systems for the hose lines. Not only do the screw diameters differ from one another, but the basic coupling systems differ considerably and often require multiple pumps or cylinders.

With this set, you can convert your tools to the most common coupling system. Adaptations from 1/4" to 3/8" or vice-versa are not a problem either. At last, your tools fit each other and can be combined.



| DESCRIPTION   | ARTICLE  |
|---|----------|
| SAUER Hydraulic Adapter Set for Hydraulic Cylinders and Hydraulic Pumps | 80190011 |
|   |          |

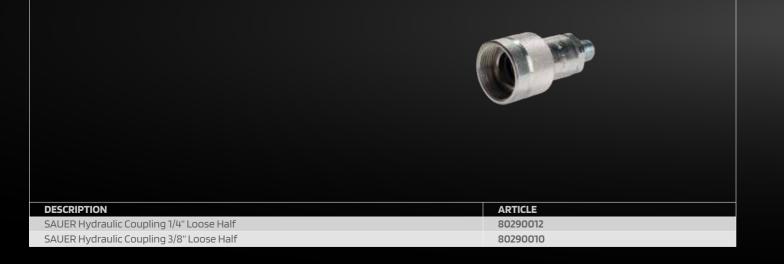
# SAUER HYDRAULIC ADAPTER, 3/8" AUF 1/4"

3/8" NPT external thread to 1/4" NPT internal thread

| DESCRIPTION                            | ARTICLE  |
|--|----------|
| SAUER Hydraulic Adapter, 3/8" auf 1/4" | 80290004 |
| SAUER Hydraulic Adapter, 1/4" to 3/8"  | 80290005 |

# SAUER HYDRAULIC COUPLING 1/4" LOOSE HALF

hydraulic coupling 1/4" loose half



| SAUER HYDRAULIC<br>hydraulic coupling 1/4" fixed half | COUPLING 1/4" |
|---|---------------|
|   |               |
|   |               |
|   |               |
| DESCRIPTION   |               |
| SAUER Hydraulic Coupling 1/4" Fixed Half              |               |
| SAUER Hydraulic Coupling 3/8" Fixed Half              |               |

With this set, you can adapt your existing hydraulic cylinders and press frames from different manufacturers, allowing you to finally combine your tools with each other.



SAUER Thread Adapter Set for Hydraulic Cylinders and Press Frames

DESCRIPTION

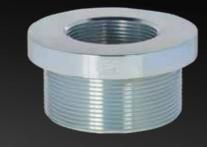
# SAUER ADAPTER RING, 2 1/4"- 14 UNS TO 1 1/2" - 16 UN

Sauer adapter ring, outer thread 2 1/4" - 14 UNS, inner thread 1 1/2" - 16 UN

DESCRIPTION Sauer adapter ring, 2 1/4"- 14 UNS to 1 1/2" - 16 UN SAUER Thread Adapter SAUER Adapter Ring, 21/4" – 16 UN to 21/4" – 14 UNS SAUER Adapter Ring, 2 3/4" – 16 UN to 2 1/4" – 14 UNS SAUER Adapter Ring, M42 × 2.0 to 2 1/4" – 14 UNS SAUER Adapter Ring, M68 × 2.0 to 2 1/4" – 14 UNS SAUER Adapter Ring, 2 1/4" – 14 UNS to 2 1/4" – 16 UN SAUER Adapter Ring, 21/4" – 14 UNS to 23/4" – 16 UN Sauer adapter ring, 2 1/4"- 14 UNS to M38 x 1.5 SAUER Thread Adapter Sauer adapter ring, 21/4"-14 UNS to M56 x 2.0 SAUER Adapter Ring, 21/4" – 14 UNS to M68 × 2.0 SAUER Thread Adapter



# **FIXED HALF** ARTICLE 80290013 80290011



| ARTICLE  |
|----------|
| 80290014 |
| 80290008 |
| 80290021 |
| 80290019 |
| 80290022 |
| 80290020 |
| 80290001 |
| 80290002 |
| 80290009 |
| 80290007 |
| 80290015 |
| 80290003 |
| 80290006 |
|          |



# ACCESORIES

# PAGE 99

SAUER

1.1

SAUER TEFLON TAPE

teflon strip

DESCRIPTION SAUER Teflon Tap SAUER STORAGE SUITCASE, EMPTY Plastic storage case Size: 575 × 355 × 172 mm

DESCRIPTION SAUER Storage suitcase, empty

# SAUER STORAGE SUITCASE

with tool insert

For storage of the SAUER aluminum hydraulic foot pump, 700 bar 80210100

DESCRIPTION Sauer Storage suitcase

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